

**We Claim:**

- 1 1. A hose for transmitting liquids, the hose comprising:  
2 an inner tubular portion made of a chlorinated polyethylene polymer  
3 which has been peroxide cured;  
4 a ply of metal wire braided directly over the inner tubular portion;  
5 a thin rubber layer covering the wire;  
6 a layer of polyester yarn braided over the thin rubber layer, and  
7 a dye containing urethane deposited over and into the layer of yarn.
- 1 2. The hose of claim 1 wherein the formulation of the tubular portion  
2 includes a plasticizer including a blend of polymeric and ester based  
3 components.
- 1 3. The hose of claim 2 wherein the formulation includes a heat stabilizer  
2 including a blend of metal oxides and silicates.
- 1 4. The hose of claim 3 wherein the formulation includes a vulcanizing  
2 agents in the form of peroxide and cross-linking agents which effect the  
3 peroxide cure.
- 1 5. The hose of claim 4 wherein the formulation includes quinoline-type  
2 antegradants.

1 6. The hose of claim 1 wherein the formulation includes a vulcanizing  
2 agents in the form of peroxide and cross-linking agents which effect the  
3 peroxide cure.

1 7. The hose of claim 1 wherein the thin rubber layer is comprised of the  
2 same formulation as the tubular portion.

1 8. The hose of claim 7 wherein the ply of metal wire is comprised of  
2 stainless steel or brass coated steel wire.

1 9. The hose of claim 1 wherein the ply of metal wire is comprised of  
2 stainless steel or brass coated steel wire.

1 10. A tube comprising a wall made of chlorinated polyethylene polymer  
2 formulation which has been peroxide cured and includes a plasticizer  
3 comprising a blend of polymeric and enter based components.

1 11. The tube of claim 10 wherein the formulation includes a heat stabilizer  
2 including a blend of metal oxides and silicates.

1 12. The tube of claim 11 wherein the formulation includes vulcanizing  
2 agents in the form of peroxide and cross-linking agents which effects the  
3 peroxide cure.

1 13. The tube of claim 12 wherein the formulation includes quinoline-type  
2 antegradants.

1 14. A method of making a hose for transmitting liquids, comprising:  
2 forming an inner tubular portion made of a chlorinated polyethylene  
3 polymer formulation which has a peroxide component;  
4 braiding a ply of metal wire directly over the inner tubular portion;  
5 covering the wire with a thin rubber layer;  
6 braiding a layer of polyester yarn over the thin rubber layer,  
7 depositing a dye containing urethane over the layer of yarn, and  
8 vulcanizing the hose.

1 15. The method of claim 14 wherein the formulation of the tubular portion  
2 includes a plasticizer including a blend of polymeric and ester based  
3 components.

1 16. The method of claim 15 wherein the formulation includes a heat  
2 stabilizer including a blend of metal oxides and silicates.

1 17. The method of claim 16 wherein the formulation includes vulcanizing  
2 agents in the form of peroxide and cross-linking agents which effect the  
3 peroxide cure.

1 18. The method of claim 4 wherein the formulation includes quinoline-type  
2 antegradants.

1 19. The method of claim 18 wherein the formulation includes carbon black  
2 and low molecular weight waxes.